

# Technical Newsletter

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## DGP8761 Series Error Correction in Maintenance Manual

### Introduction

Errors were found in part numbers for parts to be periodically replaced (seals for the atomizing washing unit) which are describe in the Maintenance Manual for the DGP8761/DGP8761HC. Please read this document and correct the errors.

### Affected Maintenance Manuals and section with errors

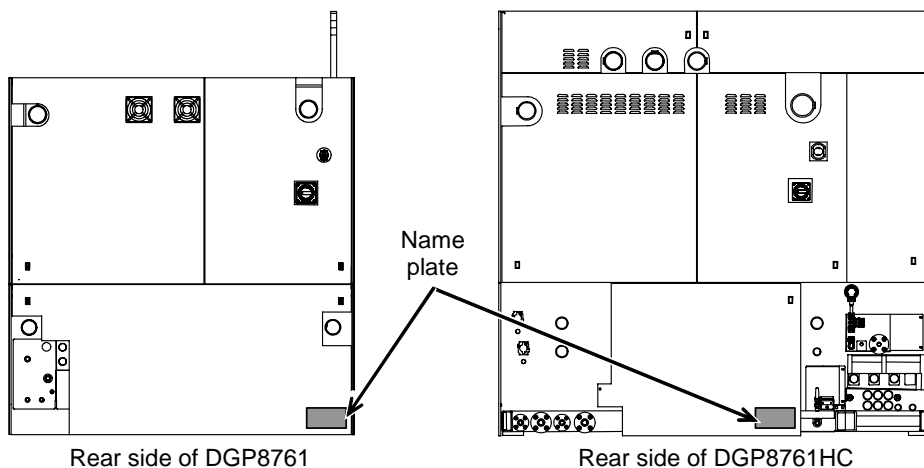
Part No. of Maintenance Manual		Section
Japanese	UNNSMJH001F	• DISCO Part IDs for the washing unit (atomizing) seal listed in "List of consumable parts" of Chapter F • "Parts for replacement/Part No." and Step 6 of "Procedures to replace" in Section 1-2 [Replacement of Seal (Washing Unit(Atomizing))] of Chapter F.
	UNNSMJH001G	
English	UNNSMEH001F	
	UNNSMEH001G	

### Applicable serial number

DP/Poligrind specification: NN2201 or later (except NN2211, NN2217, and NN2270)  
CMP specification: NN3040 or later  
HC specification: PK1001 or later (except PK1005)

### Serial number of the machine

Correction details differ depending on the serial number of the machine. The serial number is described on the name plate located on the rear side of the machine as "SERIAL NO."



### Inquiries

Please contact your local DISCO sales representative or DISCO service office if you have any questions regarding this matter.

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## Correction (Applicable Serial Number: NN2201 to NN2266/NN3040/PK1007)

"List of consumable parts" in Chapter F

Replacement intervals	Component	Replacement part	DISCO Part ID	Qty.
365 days	Washing unit (atomizing)	Seal	LNNX-010149-0	1
			LNNX-010147-0	2

"Parts for replacement/Part No." in Section 1-2 of Chapter F

Part name	DISCO Part ID	Qty
SEAL1	LNNX-010149-0 SEAL	1
SEAL2	LNNX-010147-0 SEAL	2

Step 6 of "Procedures to replace" in Section 1-2 of Chapter F

6 Remove the retaining screws shown in the diagram below by Phillips screwdriver and remove the seals (3 places).

Labels in diagram: Seal1, Atomizing washing unit, Seal2, Machine front, Transfer arm 1, Atomizing washing unit, Seal2, Seal2, [Top side view], Location of retaining screws, Machine front.

**Correction**  
(Applicable Serial Number: NN2267 or later/NN3041 or later/PK1008 or later)

"List of consumable parts" in Chapter F

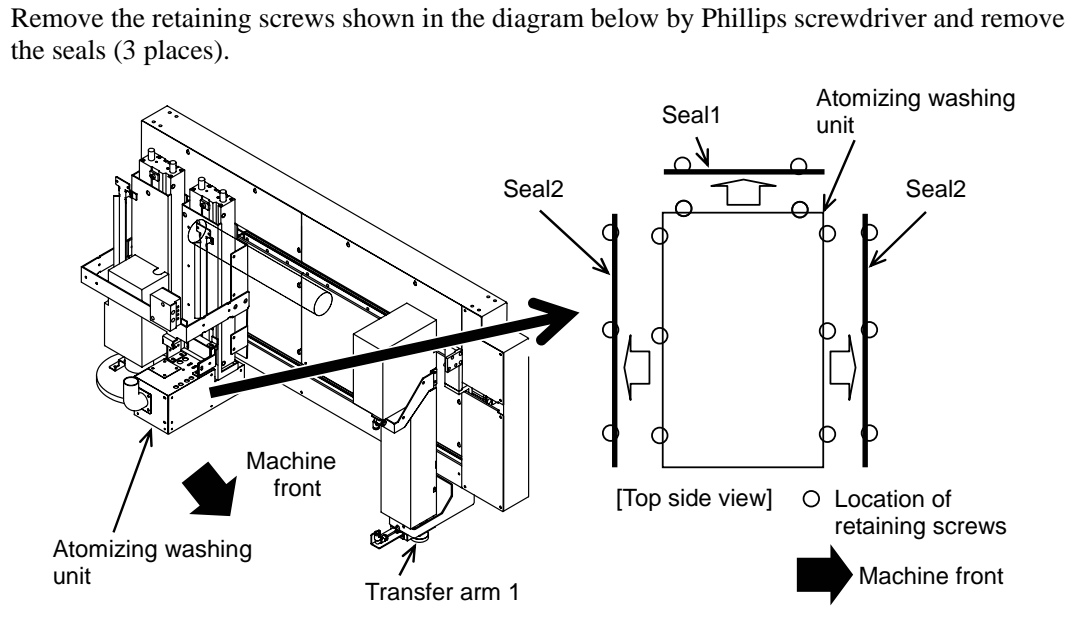
Replacement intervals	Component	Replacement part	DISCO Part ID	Qty.
365 days	Washing unit (atomizing)	Seal	LNNX-010149-0	1
			LNNX-010156-0	2

"Parts for replacement/Part No." in Section 1-2 of Chapter F

Part name	DISCO Part ID	Qty
SEAL1	LNNX-010149-0 SEAL	1
SEAL2	LNNX-010156-0 SEAL	2

Step 6 of "Procedures to replace" in Section 1-2 of Chapter F

**6** Remove the retaining screws shown in the diagram below by Phillips screwdriver and remove the seals (3 places).



Labels in diagram: Atomizing washing unit, Seal1, Seal2, Machine front, Transfer arm 1, [Top side view], Location of retaining screws, Machine front.

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## Correction (Applicable Serial Number: PK1001 to PK1006)

"List of consumable parts" in Chapter F

Replacement intervals	Component	Replacement part	DISCO Part ID	Qty.
365 days	Washing unit (atomizing)	Seal	LNNX-510005-0	1
			LNNX-510004-0	2

"Parts for replacement/Part No." in Section 1-2 of Chapter F

Part name	DISCO Part ID	Qty
SEAL1	LNNX-510005-0 SEAL	1
SEAL2	LNNX-510004-0 SEAL	2

Step 6 of "Procedures to replace" in Section 1-2 of Chapter F

**6** Remove the retaining screws shown in the diagram below by Phillips screwdriver and remove the seals (3 places).

The diagram illustrates the process of removing seals from the atomizing washing unit. On the left, a 3D perspective view shows the unit with labels for 'Atomizing washing unit', 'Machine front', and 'Transfer arm 1'. A large arrow points from this view to a top side view on the right. The top side view shows the unit with 'Seal1' at the top and 'Seal2' on the sides. Retaining screws are marked with circles. A legend indicates 'O Location of retaining screws' and 'Machine front' with an arrow.

## Section with Errors in Maintenance Manual

"List of consumable parts" in Chapter F

[Incorrect]

Replacement intervals	Component	Replacement part	DISCO Part ID	Qty.
365 days	Washing unit (atomizing)	Seal	LNNX-010099-0	1
			LNNX-010116-0	1
			LNNX-010100-0	1

"Parts for replacement/Part No." in Section 1-2 of Chapter F

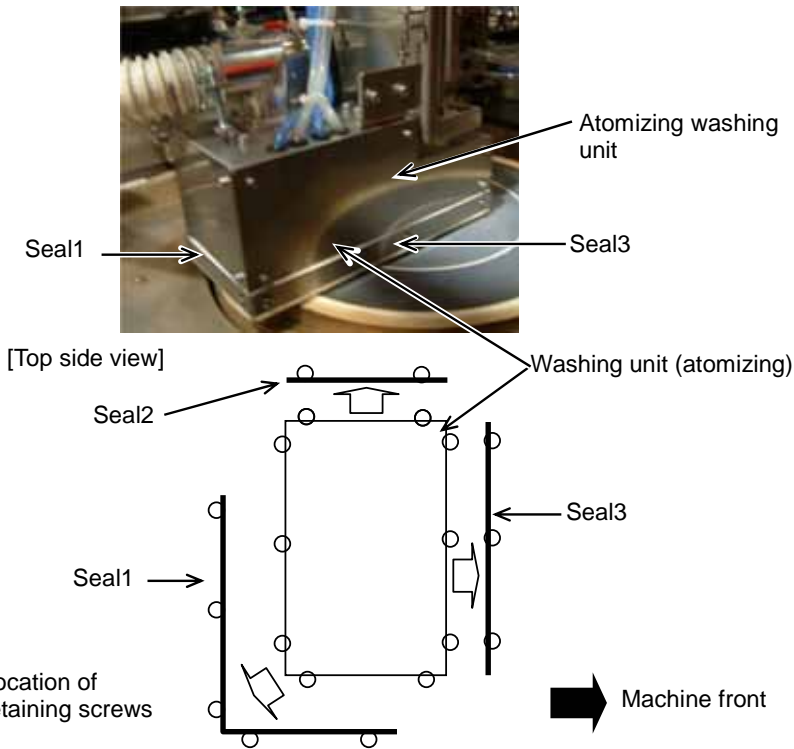
[Incorrect]

Part name	DISCO Part ID	Qty
SEAL1	LNNX-010099-0 SEAL	1
SEAL2	LNNX-010116-0 SEAL	1
SEAL3	LNNX-010100-0 SEAL	1

Step 6 of "Procedures to replace" in Section 1-2 of Chapter F

[Incorrect]

6 Remove the retaining screws shown in the diagram below by Phillips screwdriver and remove the seals (3 places).



The diagram illustrates the process of removing seals from the atomizing washing unit. It consists of a photograph and a schematic diagram. The photograph shows the unit with three seals labeled Seal1, Seal2, and Seal3. Seal1 is located at the bottom left corner, Seal2 is at the top left corner, and Seal3 is at the bottom right corner. The schematic diagram shows the unit's frame with circles indicating the locations of retaining screws. A legend indicates that the circles represent the 'Location of retaining screws'. An arrow points to the 'Machine front'.